## BEFORE THE NEVADA GAMING COMMISSION AND THE STATE GAMING CONTROL BOARD

In the Matter of

STARWOOD HOTELS & RESORTS WORLDWIDE, INC.

(Delayed Public Offering)

## <u>ORDER</u>

THIS MATTER came on regularly for hearing before the State Gaming Control Board ("Board") on November 5, 2008, and before the Nevada Gaming Commission ("Commission") on November 20, 2008, in Las Vegas, Nevada; and

THE BOARD AND COMMISSION having considered all information pertinent hereto;

IT IS HEREBY ORDERED BY THE NEVADA GAMING COMMISSION UPON THE

RECOMMENDATION OF THE STATE GAMING CONTROL BOARD:

1. THAT the following applications, as amended and supplemented, have been filed:

a. The applications of Starwood Hotels & Resorts Worldwide, Inc. for (i) a two year approval of a continuous or delayed public offering by it or any affiliated company wholly-owned by it which is or would thereby become a publicly traded corporation ("Affiliate") and (ii) approval to place restrictions upon the transfer of, and to enter into agreements not to encumber, the membership interests of Starwood Nevada Holdings, LLC in conjunction with a continuous or delayed public offering.

2. THAT for a period of two years, Starwood Hotels & Resorts Worldwide, Inc. and its Affiliate(s) are hereby granted approval, pursuant to NGC Regulation 16.115, to make public offerings, subject to the following conditions:

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a. That at all times during the two year period, Starwood Hotels & Resorts
Worldwide, Inc. and its Affiliate(s), shall timely file all reports required by Section 13 or Section
15(d) of the Securities Exchange Act of 1934, as amended;

b. That upon filing documents with the United States Securities and Exchange Commission ("SEC") regarding the sale of any securities for which approval would otherwise be required, Starwood Hotels & Resorts Worldwide, Inc. and its Affiliate(s) shall contemporaneously provide written notice and copies of such documents to the Board's Corporate Securities Division ("Division"), and shall keep said Division continuously and promptly informed as to the progress of any public offering made hereunder and as to any other event that would have a material effect on Starwood Hotels & Resorts Worldwide, Inc. or its subsidiaries which would be subject to reporting on SEC Form 8-K; and

c. That the approval herein granted may be rescinded without prior notice upon the issuance of an interlocutory stop order by the Chairman of the Board. Said interlocutory stop order, if issued, shall remain in effect until the interlocutory stop order is lifted by the Commission upon such terms as are satisfactory to the Commission.

3. THAT the Commission hereby delegates to the Chairman of the Board the authority to issue interlocutory stop orders for any cause deemed reasonable by the Chairman, which shall remain in effect until lifted by the Commission as provided in Paragraph 2(c) above.

4. THAT for a period of two years, Starwood Hotels & Resorts Worldwide, Inc. is hereby granted approval, pursuant to NGC Regulation 15.585.7-3, to place restrictions on the transfer of, and to enter into agreements not to encumber, the membership interests of Starwood Nevada Holdings, LLC, in conjunction with a public offering made under the approval granted by Paragraph 2 of this Order.

ENTERED in Las Vegas, Nevada, this 20<sup>th</sup> day of November 2008.

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